



# 6MM ARC - Bolt Gun 62,000 PSI

	Bullet	Caliber	Weight	Type	C.O.A.L.
	#1502	.243"	55 gr	BK	2.050"
	#1500	.243"	60 gr	HP	2.000"

Powder	Velocity >	3200	3300	3350	3400	3450	3500	3550
LT-32		26.5	27.5	27.9	28.3			
R 10x		26.3	27.1	27.6	28.0	28.4	28.8	29.2
N 130		24.8	25.7	26.2	26.6			
H335		28.8	29.8	30.3	30.8	31.2	31.7	
Terminator		28.8	29.7	30.2	30.7	31.2	31.6	32.0
Energy Ft. Lbs		1250	1330	1370	1412	1453	1496	1539




Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	N 130	26.6	3400	1412
Hunting Load	LT-32	28.3	3400	1412

Sierra does not recommend MatchKing bullets for hunting applications.



INDICATES MAXIMUM LOAD - USE CAUTION  
LOADS LESS THAN MINIMUM CHARGES SHOWN ARE NOT RECOMMENDED.

# 6MM ARC - Bolt Gun 62,000 PSI

	Bullet	Caliber	Weight	Type	C.O.A.L.
	#1505	.243"	70 gr	MK	2.070"
	#1507	.243"	70 gr	BK	2.100"
	#1510	.243"	75 gr	HP	2.050"

Powder	Velocity >	2900	2950	3000	3050	3150	3200	3250
r 10x		24.6	25.1	25.6	26.1	27.1	27.6	
N 133		25.4	25.9	26.4	26.9	27.7		
Benchmark			26.0	26.5	27.0	28.0	28.5	
H335			27.3	27.8	28.3	29.4	30.0	30.4
-Terminator			26.9	27.5	28.0	29.1	29.6	30.1
8208 XBR			27.4	27.9	28.3	29.3	29.8	30.2
AR Comp				26.7	27.3	28.4	29.0	29.6
TAC				28.1	28.7	29.8	30.4	31.0
H4895			26.2	26.6	27.1	28.0	28.5	29.0
N 540		27.9	28.3	28.8	29.2	30.2		
Energy Ft. Lbs		1307	1352	1399	1446	1542	1591	1641




Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	8208 XBR	30.2	3250	1641
Hunting Load	H335	30.4	3250	1641

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# 6MM ARC - Bolt Gun 62,000 PSI

	Bullet	Caliber	Weight	Type	C.O.A.L.
	#1515	.243"	80 gr	SBT	2.100"
	#1520	.243"	85 gr	SPT	2.100"
	#1530	.243"	85 gr	HPBT	2.050"

Powder	Velocity >	2750	2850	2950	2975	3000	3025	3050
R 10x		24.1	25.1	26.2	26.4			
Benchmark		24.8	26.0	27.1	27.4	27.8		
H335			27.2	28.5	28.8	29.1	29.4	
W Tact. Rifle		26.1	27.2	28.3	28.6	28.8	29.1	29.3
8208 XBR		25.6	26.6	27.5	27.8	28.1	28.4	
AR Comp		24.5	25.7	27.0	27.3	27.5		
TAC		26.0	27.2	28.5	28.8	29.1	29.5	
PP 2000 MR		28.8	30.0	31.1	31.4	31.6		
N 540		26.6	27.5	28.4				
Energy Ft. Lbs		1343	1443	1546	1572	1598	1625	1652




Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	8208 XBR	28.4	3025	1625
Hunting Load	SW Tact. Rifl	29.3	3050	1652

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# 6MM ARC - Bolt Gun 62,000 PSI

	Bullet	Caliber	Weight	Type	C.O.A.L.
	#4100	.243"	90 gr	TGK	2.260" *
	#1537	.243"	95 gr	HPBT	2.260" *
	#7295	.243"	95 gr	TMK	2.260" *

\* Requires 1x9" twist or faster

Powder	Velocity >	2650	2750	2850	2900	2925	2975	3000
Benchmark		24.3	25.4	26.5	27.0			
8208 XBR		25.2	26.3	27.3	27.8			
AR Comp		24.3	25.4	26.6	27.2			
TAC		25.6	26.7	27.9	28.4	28.7		
Varmint			25.8	27.1	27.7	28.0	28.7	
SW Match			27.5	28.5	29.0	29.3	29.8	30.0
A 2520			27.1	28.2	28.8	29.0	29.6	
CFE223			28.5	29.5	30.0	30.3	30.8	31.1
PP 2000 MR			28.9	29.9	30.4	30.6	31.1	31.3
N 540		26.1	27.1	28.0	28.5			
Energy Ft. Lbs		1403	1511	1623	1680	1709	1768	1798


Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	8208 XBR	27.8	2900	1680
Hunting Load	SW Match	30.0	3000	1798

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# 6MM ARC - Bolt Gun 62,000 PSI

	Bullet	Caliber	Weight	Type	C.O.A.L.
	#1540	.243"	100gr	SPT	2.080"
	#1560	.243"	100gr	SBT	2.100"

Powder \ Velocity >	2500	2600	2700	2725	2750	2825	2850
Tactical Rifle	24.9	26.1	27.3	27.6	27.8		
8208 XBR	24.3	25.4	26.5	26.8			
AR Comp	23.6	24.8	26.0				
H4895	24.2	25.3	26.4	26.7	27.0		
A 2520		26.4	27.6	27.9	28.2	29.1	
CFE223		27.3	28.5	28.8	29.1	30.0	30.3
Energy Ft. Lbs	1388	1501	1618	1649	1679	1772	1803


Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	AR Comp	26.0	2700	1618
Hunting Load	A 2520	29.1	2825	1772

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# 6MM ARC - Bolt Gun 62,000 PSI

Bullet	Caliber	Weight	Type	C.O.A.L.
 #4110	.243"	100gr.	TGK	2.245" *

\* requires 1x8" or faster twist

Powder	Velocity >	2600	2700	2800	2850	2900	2925	2950
Tactical Rifle		25.6	26.9	27.8				
Benchmark		24.8	26.1	27.3				
8208XBR		25.1	26.2	27.3				
AR Comp		24.4	25.7	27.0				
TAC		26.1	27.3	28.5	29.0			
H4895		25.2	26.3	27.4	27.9			
A 2520			27.6	28.8	29.3	29.9	30.2	
CFE223			28.3	29.5	30.1	30.7	31.0	31.3
N540		26.1	27.2	28.2				
Energy Ft. Lbs		1501	1618	1741	1803	1867	1899	1932

Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	SW Tactical Ri	27.8	2800	1741
Hunting Load	AR Comp	27.0	2800	1741

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# 6MM ARC - Bolt Gun 62,000 PSI

Bullet	Caliber	Weight	Type	C.O.A.L.
#1565	.243"	105gr	HPBT	2.245"

\* requires a 1x7.5" or faster twist

Powder	Velocity >	2600	2650	2700	2750	2800	2850	2900
IMR 8208xbr		25.6	26.2	26.7	27.0			
RS Tac		26.5	27.1	27.6	28.2	28.7		
H 4895		26.7	27.2	27.8				
IMR 4895		27.5	27.9					
IMR 4166		26.3	26.8	27.2	27.6			
A 2520			27.7	28.3	28.8	29.3	29.9	30.4
SW Creed		27.6	28.4	29.1	29.9	30.3		
N 140		28.3	28.9	29.1				
Varget		26.2	26.8	27.3	27.8	28.1		
SW Precision		27.7	28.2	28.6				
Staball Match		27.7	28.2	28.8	29.3			
N 540		27.8	28.3	28.9				
CFE 223		28.3	28.8	29.3	29.9	30.4	30.8	
SW Match			26.8	27.4	28.0	28.6	29.2	29.5
Energy Ft. Lbs.		1576	1637	1700	1763	1828	1894	1961


Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	SW Precision	28.6	2676	1669

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# 6MM ARC - Bolt Gun 62,000 PSI

Bullet	Caliber	Weight	Type	C.O.A.L.
	#1570	.243"	107gr. HPBT-CN	2.245" *

\* requires a 1x8" or faster twist

Powder	Velocity >	2500	2550	2600	2650	2700	2750	2800
Benchmark		24.2	24.9	25.5	26.0			
A 2460		25.0	25.6	26.2	27.0			
IMR 8208xbr		24.5	25.0	25.6	26.3			
Ar Comp		23.8	24.5	25.1	26.0			
Tac		25.4	26.0	26.5	27.1	27.8		
PP Varmint			25.9	26.4	27.0	27.6	28.4	
H 4895	24.4	25.0	25.5	26.1	26.6			
A 2520		26.6	27.1	27.6	28.1	28.7	29.0	
N 140	25.8	26.6	27.5					
Varget	25.5	26.1	26.7	27.3	27.9			
Staball Match	26.0	26.5	27.1	27.6	28.1	29.7		
N 540	25.4	25.9	26.4	26.9	27.4			
CFE 223		26.9	27.4	28.0	28.6	29.2	29.6	
SW Match		26.5	27.1	27.6	28.1	28.6	29.3	
Energy Ft. Lbs.		1485	1545	1606	1668	1732	1797	1863


Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	Varget	26.7	2600	1606
Hunting Load				

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# 6MM ARC - Bolt Gun 62,000 PSI

Bullet	Caliber	Weight	Type	C.O.A.L.
 #1575	.243"	110gr.	HPBT-CN	2.245" *
* requires a 1x7" or faster twist				

Powder	Velocity >	2500	2600	2650	2700	2750	2775	2825
8208 XBR		25.0	26.0	26.5				
TAC		26.1	27.0	27.5	27.9			
Varmint		25.9	27.0	27.6	28.1	28.7		
H4895		24.9	26.0	26.6	27.1			
A 2495		25.7	26.6	27.2				
A 2520		26.5	27.6	28.1	28.7	29.1	29.4	
VARGET		26.3	27.4	27.9				
CFE223		28.7	29.3	29.9	30.5	30.8	31.3	
N540		25.9	26.9	27.5	28.0			

Energy Ft. Lbs	1526	1651	1715	1780	1847	1881	1949
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Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	A 2520	29.4	2775	1881

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# 6MM ARC - Gas Gun 52,000 PSI S.A.A.M.I. Max.

	Bullet	Caliber	Weight	Type	C.O.A.L.
	#1502	.243"	55 gr	BK	2.050"
	#1500	.243"	60 gr	HP	2.000"

Powder	Velocity >	3200	3250	3300	3350	3400	3425	3450
LT-32		26.5	27.0	27.5				
R 10x		26.3	26.7	27.1	27.5			
N 130		24.8	25.3					
N 133		27.6	28.1					
Benchmark		28.2	28.7	29.2				
H 335		29.3	29.3	29.8	30.3	30.8		
X-Terminator			29.3	29.7	30.2	30.7	31.0	31.2
SW Tact. Rifle				30.1	30.6	31.0	31.3	31.6
8208 XBR	28.6		29.1	29.6				
TAC			30.2	30.7	31.2	31.6	31.8	
Energy Ft. Lbs		1250	1290	1330	1370	1412	1432	1453




Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	R 10x	27.5	3350	1370
Hunting Load	X-Terminatc	31.2	3450	1453

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# 6MM ARC - Gas Gun 52,000 PSI S.A.A.M.I. Max.

	Bullet	Caliber	Weight	Type	C.O.A.L.
	#1505	.243"	70 gr	MK	2.070"
	#1507	.243"	70 gr	BK	2.100"
	#1510	.243"	75 gr	HP	2.050"

Powder	Velocity >	2850	2900	2950	2975	3000	3025	3050
R 10x		24.1	24.6	25.1	25.4			
N 133		24.9	25.4	25.9				
Benchmark			25.4	26.0	26.2	26.5	26.7	
H 335			26.8	27.3	27.6	27.9	28.1	
X-Terminator			26.4	26.9	27.2	27.5	27.7	
8208 XBR			27.0	27.4	27.7	27.9	28.1	28.3
AR Comp			25.6	26.1	26.4	26.7	27.0	
TAC			27.0	27.6	27.9	28.1	28.4	28.7
H 4895			25.7	26.1	26.4	26.6	26.9	27.1
SW Precision N 540	28.0		28.6	29.1	29.4			
Energy Ft. Lbs		1262	1307	1352	1375	1399	1422	1446




Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	R 10x	25.4	2975	1375
Hunting Load	TAC	28.7	3050	1446

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	Bullet	Caliber	Weight	Type	C.O.A.L.
	#1515	.243"	80 gr	SBT	2.100"
	#1520	.243"	85 gr	SPT	2.100"
	#1530	.243"	85 gr	HPBT	2.050"

Powder	Velocity >	2700	2750	2800	2850	2875	2900	2925
R 10x		23.5	24.1	24.6				
Benchmark		24.2	24.8	25.4	26.0			
H335			26.0	26.6	27.2			
W Tact. Rifle			26.1	26.6	27.2			
8208XBR				26.0	26.6			
AR Comp	23.7	24.4	25.0					
TAC		26.3	26.9	27.4				
N 140	26.2	26.9	27.5					
Taball Match		27.8	28.5	29.1	29.4			
W Precision		26.9	27.6	28.2				
N 540	26.1	26.8	27.5					
PP 2000 MR			29.4	29.9	30.3	30.6	30.9	
Energy Ft. Lbs		1295	1343	1392	1443	1468	1494	1520




Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	SW Tact. Rifl	27.2	2850	1443
Hunting Load	8208 XBR	26.6	2850	1443

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# 6MM ARC - Gas Gun 52,000 PSI S.A.A.M.I. Max.

	Bullet	Caliber	Weight	Type	C.O.A.L.
	#4100	.243"	90 gr	TGK	2.260" *
	#1537	.243"	95 gr	HPBT	2.260" *
	#7295	.243"	95 gr	TMK	2.260" *

\* Requires 1x9" twist or faster

Powder	Velocity >	2600	2650	2700	2725	2750	2800	2850
Benchmark		23.8	24.3	24.9	25.1			
8208 XBR		24.7	25.2	25.7	26.0			
AR Comp		23.7	24.3	24.9				
TAC		25.1	25.6	26.2	26.5			
Varmint				25.2	25.5	25.8	26.5	
SW Match			26.4	26.9	27.2	27.5	28.0	
A 2520			26.1	26.6	26.9	27.1	27.7	
Taball Match				27.2	27.5	27.9	28.5	
CFE223				28.0	28.2	28.5	29.0	29.5
PP 2000 MR			27.8	28.3	28.6	28.9	29.4	
SW Precision		26.0	26.6	27.2	27.6			
N 540		25.6	26.1	26.6				
Energy Ft. Lbs		1351	1403	1457	1484	1511	1566	1623



Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	SW Match	28.0	2800	1566
Hunting Load	CFE 223	29.5	2850	1623

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	Bullet	Caliber	Weight	Type	C.O.A.L.
	#1540	.243"	100gr	SPT	2.080"
	#1560	.243"	100gr	SBT	2.100"

Powder	Velocity >	2450	2500	2525	2550	2575	2600	2700
Tactical Rifle			25.0	25.3	25.6	25.8		
8208 XBR	23.8	23.8	24.3	24.6	24.8			
AR Comp	23.0	23.0	23.6	23.9				
H4895	23.6	23.6	24.2	24.5	24.8	25.0		
A 2520						26.1	26.4	27.5
CFE223				27.1	27.3	27.5	27.7	28.5
Energy Ft. Lbs		1333	1388	1415	1444	1472	1501	1618

Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	H4895	25.0	2575	1472
Hunting Load	CFE223	28.5	2700	1618

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# 6MM ARC - Gas Gun 52,000 PSI S.A.A.M.I. Max.

Bullet	Caliber	Weight	Type	C.O.A.L.
 #4110	0.243	100gr	TGK	2.245" *

\* requires a 1x8" or faster twist

Powder	Velocity >	2500	2550	2600	2650	2700	2750	2775
Tactical Rifle		25.2	25.7	26.1				
Benchmark	23.7	24.3	24.9					
8208XBR	23.9	24.4	24.8					
AR Comp		23.9	24.3					
TAC		25.4	26.0	26.5				
H4895		24.6	25.1	25.5				
A 2520				27.3	27.8	28.2	28.5	
CFE223				27.7	28.3	28.9	29.2	
N540		25.0	25.8	26.6				
Energy Ft. Lbs		1388	1444	1501	1559	1618	1679	1710

Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	H4895	25.5	2650	1559
Hunting Load	8208 XBR	24.8	2600	1501

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Bullet	Caliber	Weight	Type	C.O.A.L.
#1565	0.243	105gr	HPBT	2.245"

\* requires a 1x7.5" or faster twist

Powder	Velocity >	2450	2500	2550	2600	2650	2700	2760
IMR 8208xbr		24.0	24.5	25.1	25.6	25.8		
RS Tac				25.9	26.5	26.9		
H 4895		25.3	25.7	25.9				
IMR 4895		25.9	26.1					
IMR 4166		25.0	25.4	25.8				
A 2520					27.2	27.7	28.3	
SW Creed					27.6	28.4	29.2	
N 140		26.6	27.2					
Varget			25.2	25.7	26.2	26.5		
SW Precision			26.6	27.2	27.6			
Staball Match				27.2	27.7	28.2	28.6	
N 540		26.3	26.8	27.3				
CFE 223				27.8	28.3	28.8	30.1	
SW Match				25.6	26.2	26.8	27.4	28.1
Energy Ft. Lbs.		1399	1457	1516	1576	1637	1700	1776


Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	CFE 223	30	2751	1764

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Bullet	Caliber	Weight	Type	C.O.A.L.
 #1570	.243"	107gr.	HPBT-CN	2.245" *

\* requires a 1x8" or faster twist

Powder	Velocity >	2350	2400	2450	2500	2525	2625	2675
Benchmark			23.0	23.6	24.2			
A 2460				24.4	25.0	25.4		
IMR 8208xbr	22.8	23.3	23.9	24.5	24.9			
Ar Comp		22.6	23.2	24.0				
Tac		24.3	24.8	25.4	25.8			
PP Varmint				25.3	25.6	26.8		
H 4895			23.8	24.4	25.0			
A 2520				26.1	26.3	27.4		
N 140	23.6	24.3	24.7					
Varget			24.9	25.5	25.7			
Staball Match			26.1	26.7	27.0	27.9		
N 540			24.9	25.4	26.0			
CFE 223					26.6	27.7	28.3	
SW Match					26.3	27.3	27.7	
Energy Ft. Lbs.	1312	1368	1426	1485	1515	1637	1700	


Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	H 4895	24.9	2550	1545
Hunting Load				

Sierra does not recommend MatchKing bullets for hunting applications.



INDICATES MAXIMUM LOAD - USE CAUTION  
LOADS LESS THAN MINIMUM CHARGES SHOWN ARE NOT RECOMMENDED.

# 6MM ARC - Gas Gun 52,000 PSI S.A.A.M.I. Max.

Bullet	Caliber	Weight	Type	C.O.A.L.
 #1575	.243"	110gr.	HPBT-CN	2.245" *
* requires a 1x7" or faster twist				

Powder	Velocity >	2400	2450	2500	2525	2550	2625	2650
8208 XBR		23.9	24.4	24.8				
TAC			25.3	25.7	26.0	26.2		
Varmint				25.9	26.4	26.8	27.2	
H4895	23.6	24.3	24.9	25.2				
A 2495	24.7	25.3						
A 2520				26.4	26.7	27.0	27.8	
VARGET	25.4	25.8	26.2					
CFE223			27.2	27.6	27.9	28.9	29.2	
N540	24.7	25.2	25.7	26.0				
Energy Ft. Lbs		1407	1466	1526	1557	1588	1683	1715

Special Load	Powder	Grains	Velocity fps	Energy Ft. Lbs
Accuracy Load	H4895	25.2	2525	1557

Sierra does not recommend MatchKing bullets for hunting applications.



INDICATES MAXIMUM LOAD - USE CAUTION  
LOADS LESS THAN MINIMUM CHARGES SHOWN ARE NOT RECOMMENDED.